

**SYNTHESIS AND CHARACTERIZATION OF ZINC OXIDE
NANOCOLLOID FOR TRANSPARENT CONDUCTING THIN
FILMS**

by

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An Abstract of a Thesis Submitted to the Graduate

Faculty of Rensselaer Polytechnic Institute

in Partial Fulfillment of the

Requirements for the degree of

DOCTOR OF PHILOSOPHY

Major Subject: Electrical, Computer and Systems Engineering

The original of the complete thesis is on file
In the Rensselaer Polytechnic Institute Library

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December, 2006
(For Graduation May 2007)

ABSTRACT

As technology advances, material research efforts need to keep pace with the changes. For example, new chemical precursors need to be continuously developed for synthesis of a variety of materials. Of late, there has been a great demand for flat panel displays that use plastic substrates. These substrates cannot handle processing temperatures greater than $\sim 200^{\circ}\text{C}$. Transparent conducting oxides (TCOs) are an important class of materials for such displays. TCOs constitute a “thin” layer in these devices, and provide optical transparency in the visible range and adequate electrical conductivity. So far, indium tin oxide (ITO) has been the TCO of choice because it offers excellent transparency and electrical conductivity. However, ITO requires high temperature processing, which plastic substrates cannot handle.

Zinc oxide (ZnO) is a potential candidate for TCO applications. Our research motivation was to develop a ZnO based TCO fabrication methodology utilizing the fundamental properties of ZnO nanoparticles. We have developed a new approach wherein ZnO nanoparticles suspended in a colloid could be used as a precursor in fabricating TCO thin films. The ZnO nanocolloidal precursor could be converted into a continuous ZnO film by heating and melting the ZnO nanoparticles after deposition onto any suitable substrate.

We developed a novel synthesis procedure with simultaneous steric stabilization and encapsulation. The stable ZnO nanocolloid was synthesized from ZnO bulk powder. ZnO 2-4nm nanoparticles have been achieved –enabling melting points of the ZnO nanoparticles in the $100\text{-}200^{\circ}\text{C}$ range. ZnO nanocolloid has been spin coated onto quartz substrates and annealed in air to coalesce the particles into a film. Depending on the particle size distribution and agglomeration, the annealing temperatures needed to obtain a continuous film could be as high as 550°C , though individual particles may melt below 200°C . We have achieved 85% transmittance in the visible range for the films fabricated by the synthesized nanocolloid and is ideal for TCO applications. Resistivity of the film is typical for intrinsic ZnO ($\sim 10^6\Omega\text{-cm}$), and is not low enough for TCO applications.